

SEP 25 2007

Application Serial No. 10/663,077  
Reply to Office Action of October 30, 2006PATENT  
Docket: CU-6013**Amendments to the Claims**

The listing of claims presented below replaces all prior versions, and listings, of claims in the application.

**Listing of claims:**

1. (currently amended) A process for production of an optically diffractive structure provided with a surface configuration having a corrugation-like shape including a plurality of peak-like shapes and valley-like shapes, comprising steps of:

providing a duplication plate material provided with a surface configuration having a corrugation-like shape including a plurality of peak-like shapes and valley-like shapes[[.]] and the surface configuration comprises the following (a), (b), or (c):

(a) a collection of plural sections different in corrugation direction and/or corrugation cycle, wherein peak-like shapes and valley-like shapes and/or each peak-like shape height may be different;

(b) a corrugation-like shape including a plurality of peak-like shapes and valley-like shapes comprising individually standing peak-like shapes; or

(c) a corrugation-like shape formed of relief hologram, and

having a cross-sectional surface crosswise to said corrugation, in which a cross-sectional area above a midline of one peak-like shape is smaller than a cross-sectional area below the midline of one valley-like shape adjacent to said one peak-like shape, the midline being a line drawn by connecting midpoints of the height of each peak-like shape;

providing an optically diffractive layer made of ionizing radiation curable resin;

pressing [[an]] the optically diffractive layer by embossing made of ionizing radiation curable resin with the duplication plate material under a heating or non-heating condition to impart a surface configuration-like shape including a plurality of peak-like shapes and valley-like shapes to the optically diffractive layer;

peeling the cured optionally diffractive layer from the duplication material; and

curing the optically diffractive layer with ionizing radiation after and/or upon providing said surface configuration at the time of embossing with the duplication

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material or after peeling the duplication plate material from the optically diffractive layer used for embossing; and

peeling the duplication plate material from the cured optically diffractive layer in the case of curing the optically diffractive layer with ionizing radiation at the time of embossing.

2. (original) A process for production of an optically diffractive structure according to claim 1, wherein the middle line is drawn crosswise to a tangent to an inflection of the corrugation when the corrugation is curved.

3. (cancelled)

4. (cancelled)

5. (currently amended) A medium having an optically diffractive structure produced by a process comprising steps of:

providing a duplication plate material provided with a surface configuration having a corrugation-like shape including a plurality of peak-like shapes and valley-like shapes and the surface configuration comprises the following (a), (b) or (c):

(a) a collection of plural sections different in corrugation direction and/or corrugation cycle, wherein peak-like shapes and valley-like shapes and/or each peak-like shape height may be different;

(b) a corrugation-like shape including a plurality of peak-like shapes and valley-like shapes comprising individually standing peak-like shapes; or

(c) a corrugation-like shape formed a relief hologram, and

having a cross-sectional surface crosswise to said corrugation, in which a cross-sectional area above a midline of one peak-like shape is smaller than a cross-sectional area below the midline of one valley-like shape adjacent to said one peak-like shape, the midline being a line drawn by connecting midpoints of the height of each peak-like shape;

providing an optically diffractive layer made of ionizing radiation curable resin;

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~~pressing [[an]] the optically diffractive layer made of ionizing radiation curable resin by embossing with duplication plate material under a heating or non-heating condition to impart a surface configuration having a corrugation-like shape including a plurality of peak-like shapes and valley-like shapes to the optically diffractive layer; peeling the cured optically diffractive layer from the duplication plate material; and~~

~~curing the optically diffractive layer with ionizing radiation after and/or upon providing said surface configuration at the time of embossing with the duplication material or after peeling the duplication plate material from the optically diffractive layer used for embossing; and~~

~~peeling the duplication plate material from the cured optically diffractive layer in the case of curing the optically diffractive layer with ionizing radiation at the time of embossing.~~

6. (cancelled)

7. (cancelled)

8. (currently amended) The process according to claim 1, ~~which includes wrapping the duplication plate around a cylindrical plating drum so as to mass duplicate the diffractive structure by a roll to roll method~~ wherein a long optically diffractive layer is subject to consecutive embossing with the use of the duplication plate material which is wrapped around a cylindrical plating drum in the step of pressing to impart the surface configuration.

9. (currently amended) The medium according to claim 5, ~~which includes wrapping the duplication plate around a cylindrical plating drum so as to mass duplicate the diffractive structure by a roll to roll method~~ wherein a long optically diffractive layer is subject to consecutive embossing with the use of the duplication plate material which is wrapped around a cylindrical plating drum in the step of pressing to impart the surface configuration.

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10. (previously presented) The process according to claim 1, wherein the optically diffractive structure is relief hologram.
11. (previously presented) The medium according to claim 5, wherein the optically diffractive structure is relief hologram.
12. (previously presented) The process according to claim 1, wherein the optically diffractive structure has at least an area in which a peak is not lined in parallel with the adjacent peak thereof.
13. (previously presented) The media according to claim 5, wherein the optically diffractive structure has at least an area in which a peak is not lined in parallel with the adjacent peak thereof.
14. (previously presented) The process according to claim 1, wherein the optically diffractive structure comprises a random combination of plural sections different in diffraction direction.
15. (previously presented) The media according to claim 5, wherein the optically diffractive structure comprises a random combination of plural sections different in diffraction direction.

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10. (previously presented) The process according to claim 1, wherein the optically diffractive structure is relief hologram.
11. (previously presented) The medium according to claim 5, wherein the optically diffractive structure is relief hologram.
12. (previously presented) The process according to claim 1, wherein the optically diffractive structure has at least an area in which a peak is not lined in parallel with the adjacent peak thereof.
13. (previously presented) The media according to claim 5, wherein the optically diffractive structure has at least an area in which a peak is not lined in parallel with the adjacent peak thereof.
14. (previously presented) The process according to claim 1, wherein the optically diffractive structure comprises a random combination of plural sections different in diffraction direction.
15. (previously presented) The media according to claim 5, wherein the optically diffractive structure comprises a random combination of plural sections different in diffraction direction.